TECHNICAL GUIDE AND PARTS LIST

CAL. V602A

ANALOGUE QUARTZ

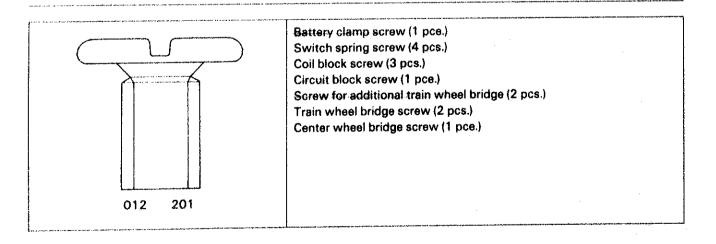
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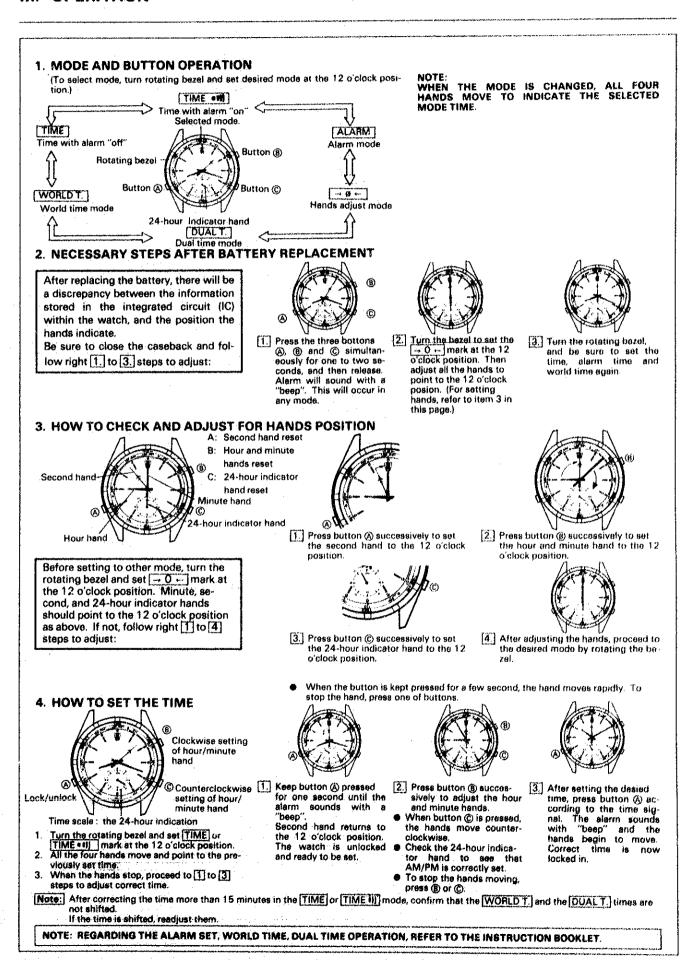
I. SPECIFICATIONS

Cal. No. Item Time indication Driving system Display system Loss/gain		Three hands (hour, minute, second) + Multi function hand Step motor 3 pcs. (Fixed pulse system) Hands adjust display World time display Dual time display Time with alarm on display Time with alarm off display Alarm display Monthly rate: Less than 20 seconds at normal temperature range							
					Movement	Casing diameter	φ29.1 mm		
					size	Height	3.8 mm (with battery clamp)		
					Regulation system		Trimmer condenser		
					Quartz Tester r	neasuring gate	Any gate is available		
Battery		SEIKO SR1130W, MAXELL SR1130W, SONY EVEREADY 389, U.C.C. 389 Voltage: 1.55V Battery life: Approx. 2 years							
		0 jewel							

II. LIST OF SCREWS USED



III. OPERATION



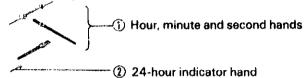
IV. DISASSEMBLING. REASSEMBLING AND LUBRICATING

Disassembling procedures: Figs. ① → **②**Reassembling procedures: Figs. **④** → ①

Lubricating:

Types of oil	Oil quantity			
Moebius A Seiko watch oil S-6	*	Small Standard	80	

● Hands ~ Battery connection (-)



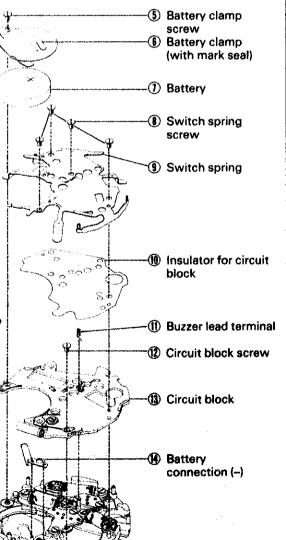


_____ Dial washer



Note: Hands installation

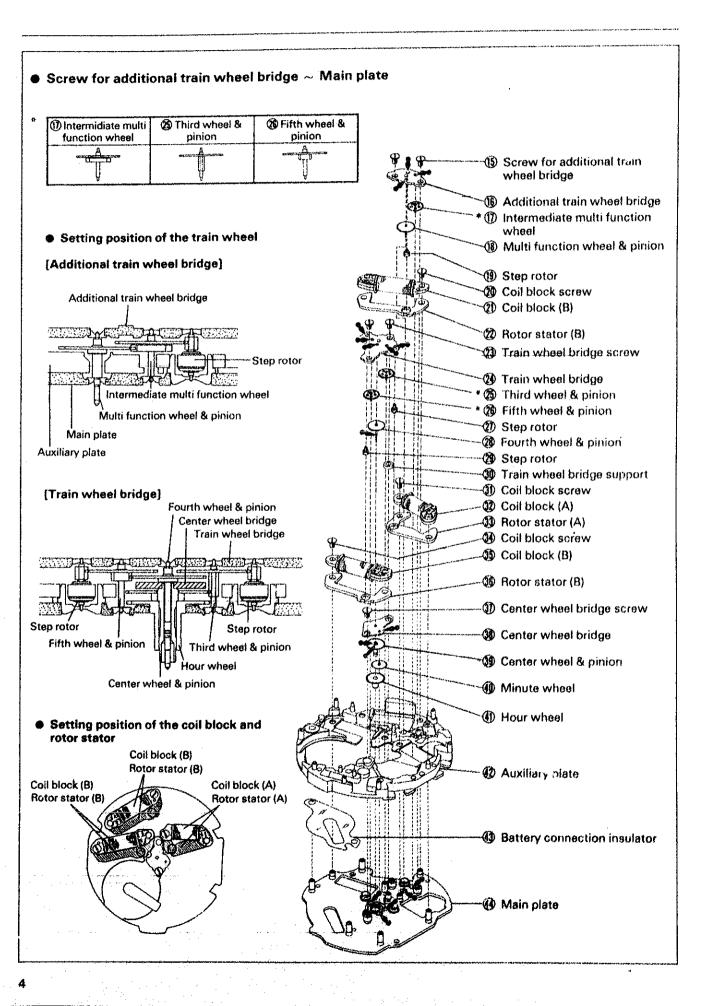
Install the hands in the order of 24-hour indicator, hour, minute and second hand at the 12 o'clock position. At that time, take care not to misalign the hands.



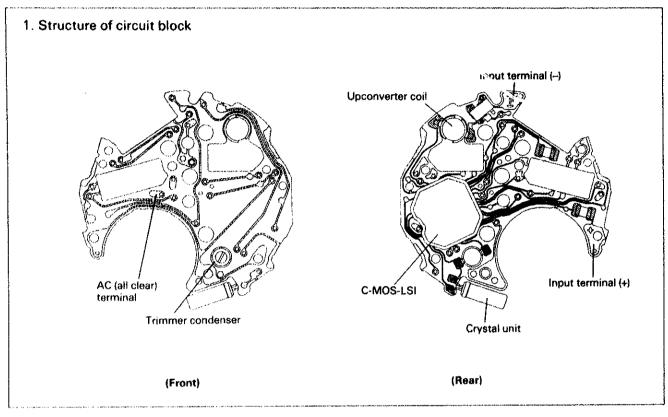
(SYSTEM RESET AFTER REPLACING THE BATTERY)

Immediately after the battery is replaced, be sure to act the system reset according to any one of the following manners:

- 1. Keep the three buttons pressed simultaneously for a few seconds.
- 2. Short-circuit the AC (all clear) terminal of the circuit block and switch spring with conductive tweezers to reset the circuit.



V. CHECKING AND ADJUSTMENT



- 2. Procedure for checking and adjustment
- This section only gives the checking and adjustment procedure which is exclusive for this cal. V602A. For the normal checking and adjustment, refer to the "TECHNICAL GUIDE GENERAL INSTRUCTION, Analogue Quartz".

ACCURACY CHECK

Measuring gate by quartz tester: Any gate is available

Measurement in Complete

NOTE:

Turn the rotating bezel to TIME or TIME ••• mode to measure it.

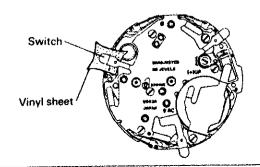
Measurement in Movement

NOTE:

As shown in the Fig. 1, insert the insulation vinyl sheet between the Switch and Circuit Block.

After then, reset the circuit to measure it.

Fig. 1



COIL BLOCK

Check the coil blocks (A) and (B) for broken wire and short circuit using the SEIKO Digital Multi Tester S-840A.

Range to be used: Ω

Result: Coil block (A)

 $1.2 \sim 1.6$ k Ω : Normal

Less than $1.2k\Omega$ (short circuit):

Defective More than 1.6k Ω (broken wire):

Defective

Replace the coil block (A) with a new one

Result:

Coil block (B)

 $1.9 \sim 2.3 k\Omega$: Normal

Less than 1.9k Ω (short circuit):

Defective

More than $2.3k\Omega$ (broken wire):

Defective

Replace the coil block (B) with a new one

CURRENT CONSUMPTION

Use the SEIKO Digital Multi Tester S-840A (with Multi Adaptor MA-40A). Range to be used: mA $\rightarrow \mu$ A

(When using the Volt-Ohm-Meter S-831, follow the same procedure as for the S-840A.)

① CHECK THE CURRENT CONSUMPTION FOR THE WHOLE OF THE MOVEMENT

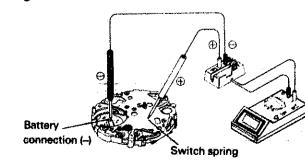
NOTE:

- When measuring in complete condition, turn the rotating bezel to TIME or TIME •••• mark at the 12 o'clock position.
- When measuring in movement condition, insert the insulation vinyl sheet between the switch and circuit block in the same way as the measurement gate by quartz tester. (Refer to fig. 1)

Procedures

- (1) First set the digital multi tester S-840A to mA range.
- (2) Connect the probes as shown in Fig. 2.
- (3) With condition (2), perform *SYSTEM RESET as shown in Fig. 3
 *For initializing the IC data forcibly
- (4) When the current reading of the digital multi tester is stabilized, set the range from mA to μ A and read the current consumption value.

Fig. 2

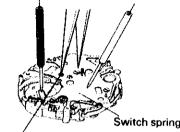


Result:

Less than 4.0 μA: Normal More than 4.0 μA: Defective

Check the current consumption of the circuit block.

Fig. 3



(SYSTEM RESET)

How to reset the circuit

Short-circuit the AC (all clear) terminal and switch spring with tweezers.

AC (all clear) terminal

(2) CHECK THE CURRENT CONSUMPTION OF THE CIRCUIT BLOCK ALONE.

Procedures

- 1. First set the Digital Multi Tester S-840A to mA range.
- 2. After setting as shown in Fig. 4, reset the circuit by connecting the AC (all clear) terminal and red probe using the lead wire as shown below (Fig. 5).
- 3. When the current reading of the Digital Multi Tester is stabilized, set the range from mA to μ A and measure the current consumption.

Fíg. 4

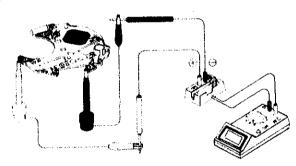
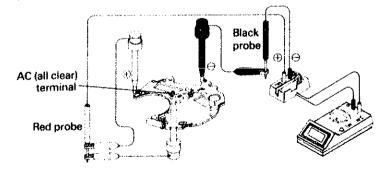


Fig. 5



(SYSTEM RESET) Turn the circuit block upside down and connect the AC terminal and red probe.

Result: Less than 1.8 μ A: Normal More than 1.8 μ A: Defective Replace the circuit block.

ALARM TEST SYSTEM

Turn the rotating bezel and set Time ••• mark at the 12 o'clock position. Check to see if the alarm rings by pressing buttons ® and © simultaneously.

Result:

The alarm rings: Normal The alarm does not ring: Defective Proceed to the alarm condition.

ALARM CONDITION

① Check to see if the alarm output signal correctly transmitted from the circuit block.

Keep buttons (B) and © pressed simultaneously with the desired mode set at the TIME •18 position and check that the alarm signal is output.

• Use the SEIKO Digital Multi Tester (S-840A). Range to be used: DCV

Red probe: A part of switch spring

(2) Check the upconverter coil. Range to be used: Q

Black probe: Buzzer lead terminal

3 Check the appearance of piezoelectric element. If items No. ① and ② above are normal, check the piezoelectric element. After checking, if separation, inadequacy or crack is detected, replace it with the new element.

Result:

The output voltage is displayed intermittently: Normal (The alarm output signal is output.)

The digits displayed remain "00.0": Defective Check the upconverter coil.

Result: $130\Omega - 170\Omega$: Normal Less than 130Ω : Defective More than 170Ω Replace the circuit block.

VI. PARTS LIST

	Cal. \	/602 A			
PARTS NO.	PARTS NAME	PARTS NO.		PARTS NAME	
102 044	Auxiliary plate	4245 093	Switch s	oring	
121 083	Center wheel bridge	4246 033	Buzzer lead terminal		
125 083	Train wheel bridge	4270 062	Battery connection (-)		
126 083	Additional train wheel bridge	4589 650	Piezoelec	tric element	
221 039	Center wheel & pinion	012 201	Center wheel bridge screw		
231 039	Third wheel & pinion	012 201	Train wheel bridge screw		
241 097	Fourth wheel & pinion	012 201	Screw for	Screw for additional train wheel bridg Circuit block screw	
261 039	Minute wheel	012 201	Circuit ble		
271 086	Hour wheel	012 201 Coil block screw		k screw	
426 002	Train wheel bridge support 012 201 Switch spring so		pring screw		
491 220	Dial washer	012 201 Battery		clamp screw	
701 013	Fifth wheel & pinion	032 048	Tube for	circuit block screw	
817 023	Intermediate multi function wheel	032 048	Tube for	Tube for battery clamp screw Tube for switch spring screw	
1002 012	Multi function wheel & pinion	032 048	Tube for		
4000 358	Circuit block	032 049	Tube for	coil block screw	
4002 025	Coil block (B)	032 050	Tube for	train wheel bridge (A)	
4002 357	Coil block (A)	032 051	Tube for	train wheel bridge (B)	
4146 034	Step rotor	032 052	Tube for	center wheel bridge	
4216 067	Insulator for circuit block	032 064	Tube for	train wheel bridge (C)	
4216 069	Battery connection insulator	SEIKO	SR1130W)	
4225 0 6 8	Battery clamp	MAXELL	SR1130W	Battery	
4239 042	Rotor stator (A)	● U.C.C.	389	Doctory	
4239 043	Rotor stator (B)	SONY EVEREADY	389	j	

REMARKS:

SWITCH SPRING FOR PULSAR WATCHES

4245092 (Pulsar marking)